



# Aluminium 6061 / 3.3211 / Al-Mg1SiCu

## Alternative Designations

EN-AW6061 | Al-Mg1SiCu (ISO) | AA6061 (ANSI/AA) | H20 (BS) | A-GSUC (AFNOR) | L-3420 (UNE) | A96061 (UNS) | A6061 (JIS) | GS11N (CSA)

## Key Features

High strength • Good weldability • Corrosion resistant

## Description

Aluminium 6061 is a precipitation-hardened aluminum alloy, containing magnesium and silicon as its major alloying elements. It has good mechanical properties, exhibits good weldability, and is very commonly extruded (second in popularity only to 6063). It is also commonly used in forging applications. With a tensile strength of 180 Mpa, this is a high strength alloy and is very suitable for highly loaded structures such as scaffolds, rail coaches, machine and aerospace parts.

## Mechanical Properties

Yield strength	110 – 240 MPa
Tensile strength	180 – 260 MPa
Elongation at break	7 – 15%
Hardness	65 – 85
Module of elasticity	70 GPa

## Chemical Composition

Al	Rest is Al	N	-
Bi	-	Nb	-
C	-	Ni	-
Cd	-	O	-
Co	-	P	-
Cr	0.04 – 0.35%	Pb	-
Cu	0.15 – 0.40%	S	-
Fe	0.7%	Si	0.4 – 0.8%
H	-	Sn	-
Mg	0.8 – 1.2%	Ti	0.15%
Mn	0.15%	V	-
Mo	-	Zn	0.25%

## Physical Properties

Density	2.7 g/cm <sup>3</sup>
Electrical conductivity	22 – 30 m/Ω · mm <sup>2</sup>
Coefficient of thermal expansion	23.6 K <sup>-1</sup> · 10 <sup>-6</sup>
Thermal conductivity	170 – 200 W/m · K
Specific heat capacity	896 J/kg · K

## Reference

Datasheets provided by Xometry contain materials sourced through trusted OEMs, material distributors, and databases. Please visit [Materialdatacenter.com](https://Materialdatacenter.com) for further information on this material.